



CUSTOMIZED CONTROL SOLUTIONS

Steam Conditioning in Breweries

Modular Systems & Solutions

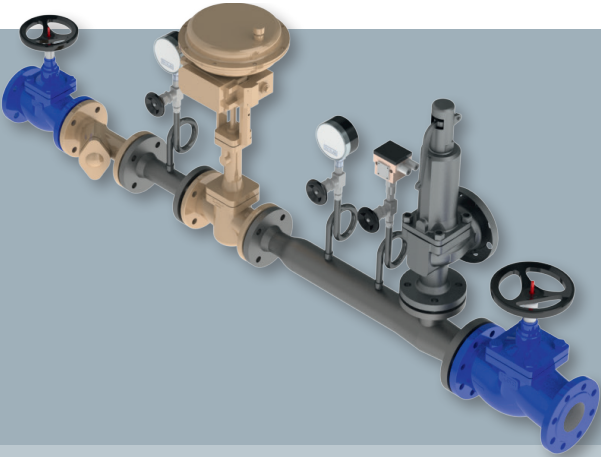
SMART IN FLOW CONTROL

SAMSON: YOUR PARTNER FOR STEAM AND CONDENSATE SYSTEMS



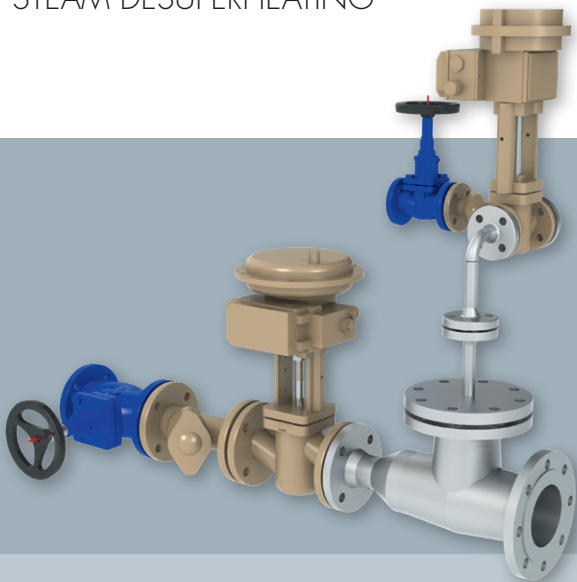
- Individual consulting and customer support
- Optimized processes
- Optimized costing
- Standard and customized solutions
- Compact turnkey systems
- Instrumentation and controls to meet highest requirements
- Global sales and service network
- Commonly used standards and regulations (ATEX, SIL, PED, ASME, IBR etc.)

PROCESS CONTROL SYSTEMS



- Compact stations to control pressure, temperature, mass flow and flow rate of steam
- Functioning as control systems to heat mash tuns, wort kettles, bottle washer, filling units, pasteurizers etc.
- Optionally with self-operated regulator or electropneumatic control valve
- Optionally with bypass, safety valve, cyclone separator, pipeline drains, instrumentation, control unit and skid or fixture
- Stainless steel, spheroidal graphite iron or cast steel
- Standard version includes sizes between DN 50 and 200, PN 40, 300 °C
- Special units and customized solutions on request

STEAM DESUPERHEATING



- Steam desuperheating with fixed or variable nozzle
- For desuperheating superheated steam to 7 to 10 K above saturated steam temperature after pressure reduction
- Precise control of the heating temperature
- Heating of heat exchangers with saturated steam for better efficiency
- Optionally with cooling water valve or as a complete control station unit
- Optionally with cyclone separator, pipeline drains, instrumentation and control unit
- Stainless steel, spheroidal graphite iron or cast steel
- Standard version includes sizes between DN 50 and 200, PN 40, 300 °C
- Special units and customized solutions on request

WATER BATH DESUPERHEATERS (SATURATED STEAM GENERATORS)



- Saturated steam generation with superheated steam
- Saturated steam temperature control by regulating the pressure
- Control accuracy < 0.1 K
- Steam control range from 0 to 100%
- Amount of steam from 0 to more than 40,000 kg/h
- Standard version DN 300 to 1200, PN 16, with pressure control and reduction, cooling water supply
- More challenging design specifications and customized solutions on request

SAMSON AT A GLANCE

STAFF

- Worldwide 4,500
- Europe 3,700
- Asia 600
- Americas 200
- Frankfurt am Main, Germany 2,000

SALES SITES

- More than 50 subsidiaries
- More than 200 representatives

MARKETS

- Chemicals and petrochemicals, energy, district heating, district cooling, building automation, industrial applications, industrial gases, food, beverages, metallurgy, mining, oil and gas, pharmaceuticals, biotechnology, marine equipment, water and wastewater, pulp and paper

PRODUCTION SITES

- SAMSON Germany, Frankfurt
- SAMSON France, Lyon
- SAMSON Turkey, Istanbul
- SAMSON USA, Baytown, TX
- SAMSON China, Beijing
- SAMSON India, Pune district
- SAMSON Russia, Rostov-on-Don
- SAMSON AIR TORQUE, Bergamo, Italy
- SAMSON CERA SYSTEM, Hermsdorf, Germany
- SAMSON KT-ELEKTRONIK, Berlin, Germany
- SAMSON LEUSCH, Neuss, Germany
- SAMSON PFEIFFER, Kempen, Germany
- SAMSON RINGO, Zaragoza, Spain
- SAMSON SED, Bad Rappenau, Germany
- SAMSON STARLINE, Bergamo, Italy
- SAMSON VDH PRODUCTS, the Netherlands
- SAMSON VETEC, Speyer, Germany



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